



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-7

Job Sheet 173076



Part No: D3589-7

Job Qty: 6 ea

Part Name: Aft Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 5 IPP Rev:A 08-06-05 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		SC 18/02/27
100	Waterjet	6 pcs	3/13/18	3/13/18	0.00	0.22	Waterjet1		SC 18/02/27
120	QC	6 pcs	3/13/18	3/13/18	0.00	0.00	QC8		38
130	Small Fab	6 pcs	3/14/18	3/14/18	0.00	0.96	Small Fab-4		9-80 PBL
140	QC	6 pcs	3/14/18	3/14/18	0.00	0.00	QC5		CL
150	Packaging	6 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3		CL
160	QC21-SA	6 Ea	3/14/18	3/14/18	0.00	0.00	QC21		DAB 21 MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.3600 sf (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	178	0

8044941

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Guide Plate	4.130inches ± 0.030	4.160 4.100	4,130	
2	Aft Guide Plate	2.160inches ± 0.030	2.190 2.130	2,160	
3	Aft Guide Plate	0.063inches ± 0.010	0.073 0.053	0,058	

Plex 2/26/18 9:45 AM Dart.Gagnon.Michelle



Container No: S045856



Part: D3589-7

Job No: 173076

Serial No/Batch: S045856

Revision: D3589

Inspector:

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Date: 02/27/18